

Date: Thursday, 11/29/2007 11:00:06 AM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 36013  
Estimate Number : 11010  
P.O. Number :  
This Issue : 11/29/2007 S.O. No. :  
Prsht Rev. : NC  
First Issue : / / Type : MACHINED PARTS  
Previous Run : 34612  
Written By : SA  
Checked & Approved By : SA 07.11.29  
Comment : Est F 02.03.26 Added turning on Cobra NG

Drawing Name : CROSSBOLT SPACER

Part Number : D2649

Drawing Number : D2649 REV B1 **395**

Project Number : N/A **395**

Drawing Revision : B1 **400**

Material : **400**

Due Date : 12/10/2007 Qty: **300** Um: Each

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
		
	Comment: Qty.: 0.2975 f(s)/Unit Total : 89.2395 f(s) 6061-T6 Tube .375 x.058W	M103 841 M105 641 Batch_____
		M106469 M104897 07/12/10
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		
	Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA214 on cobra machine.	07/12/10 H.A./sc
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	07/12/10 H.A./sc
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	07/12/13 396
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: LG	07/12/18
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		
	Comment: FINAL INSPECTION/W/O RELEASE	

### Job Completion



sun 2007/12/18

iv

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36013
Description: Crossbolt Spacer	Part Number:	D2649
Inspection Dwg: D2649	Rev: B1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

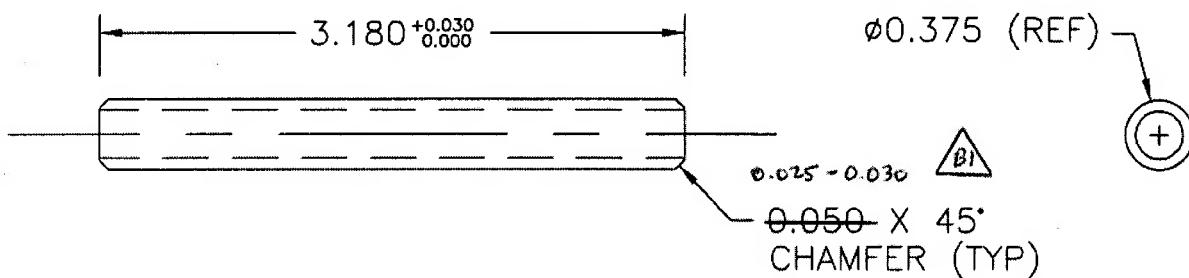
Measured by: <u>H.A. Felt</u>	Audited by: <u>Amf</u>	Prototype Approval:	N/A
Date: 07/12/10	Date: 07/12/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF <i>✓</i>	<i>✓</i>



DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1

RELEASED  
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)

0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *36013*